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## Formulation and Evaluation of Sitagliptin Microsponges Using Different Polymers

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#### **Abstract**

Microsponges are designed for deliver a drug at minimum dose, enhanced stability, reduced side effects and controlled drug release profile. In present study Sitagliptin microsponges were prepared by heat stabilization method using natural polymers like chitosan and albumin in different concentrations in different mixing range with drug. Pre formulation study selects good analytical procedures for further work of development. Prepared microsponges were tested for flow properties, percentage yield, and percentage drug content and swelling index. Prepared formulations were checked for cumulative drug release profile of each formulation and optimization done based on these results. Drug release data of optimized formulation was fitted into different release kinetic models, optimized formulation controlled drug release up to 12hrs.

**Keywords:** Microsponges, Sitagliptin, Chitosan, Albumin, Controlled drug release.

#### Introduction

All the pharmaceutical products formulated for systemic delivery via the oral route of administration, irrespective of the mode of delivery (immediate, sustained or controlled release) and the design of dosage form, must be developed within the intrinsic characteristics of GI physiology.

The successful development of oral drug delivery systems consists of basic understanding such as:

- Physicochemical, pharmacokinetic and pharmacodynamic characteristics of the drug.
- The anatomic and physiologic characteristics of the gastrointestinal tract.
- Physicochemical characteristics and delivery mode of the dosage form to be designed.

Difficulties conventional oral controlled dosage

- The short gastric retention time (GRT).
- Unpredictable gastric emptying time (GET).

#### Gastro retentive drug delivery systems

**Approaches in gastro retentive drug delivery systems:** Several approaches have been worked out to improve the retention of an oral dosage form in the stomach:

Floating method.

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- Expanding method.
- Bioadhesive method.
- Modified shape method.
- · High-density method.
- Other delayed gastric-emptying devices.

#### Advantages of floating drug delivery system

Floating dosage method form vital technological drug delivery systems with gastric retentive behavior and offer several advantages in drug delivery.

These advantages include:

- · Controlled delivery of drugs.
- Delivery of drugs for local action in the stomach.
- Simple and conventional equipment for manufacture.
- Easy to inhale and better patient compliance.
- Site-specific drug delivery.

#### Disadvantages of floating drug delivery systems

- Gastric retention is influenced by many factors such as gastric pH, presence of food and motility. These factors are never stable and hence the buoyancy cannot be predicted.
- Drugs that cause irritation and abrasion to gastric mucosa inappropriate to be formulated as floating drug delivery systems.
- High variability in gastric emptying time due to its all or non-emptying process.

#### Types of floating drug delivery system

Based on the method of buoyancy, two different technologies have been utilized in development of FDDS which are:

- Effervescent System
- Non- Effervescent System.

#### **Mechanism of floating microspheres**

When microspheres come in bond with gastric fluid, the gel formers, polysaccharides, and polymers hydrate to form a colloidal barrier that controls the rate of fluid diffusion into the device and consequent drug release. As the exterior surface of the dosage form dissolves, the gel layer is maintained by the hydration of the adjacent hydrocolloid layer. The air trapped by the swollen polymer lowers the density and confers buoyancy to the microspheres. However a minimal gastric content is needed to allow proper achievement of buoyancy.

**Mechanism of drug release from microspheres:** This includes three types

- Diffusion
- Erosion
- Osmosis

#### Methodology

#### Pre formulation studies

Results of the below mentioned characters of the drug was described in table  $\boldsymbol{1}$ 

- Description
- Solubility
- Melting point

### Preparation of calibration curve for sitagliptin Standard curve of sitagliptin in 0.1N HCl

Standard and secondary stock solutions were prepared, from these various concentrations were prepared and note the absorbance using UV at 288nm. Slope and linearity of the drug was calculated by plotting a graph of absorbance with concentration. Percentage of the drug absorbance was given in table 2 and calibration curve of Sitagliptin was shown in figure 1.

#### Method of preparation

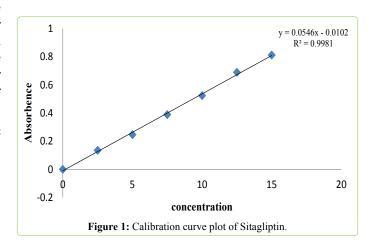
**Heat stabilization technique:** Drug is diffuse in mixture of 5ml of 1%w/v albumin solution, 5ml of 2%w/v chitosan in 2% acetic acid and pour into 5ml of 15% w/v gelatin solution (water) containing 1.5% w/v CaCO<sub>2</sub> and syringe in

Table 1: Description of Sitagliptin (API).

Test	Description		
Colour	White to off white crystalline powder		
Solubility	Water	soluble	
	pH6.8 Phosphate buffer	Soluble	
	Methanol	Slightly Soluble	
	Chloroform	Slightly Soluble	
Melting point	215°c		

Table 2: Calibration curve data of sitagliptin.

Concentration (μg /ml)	Absorbance
0	0
2.5	0.135
5	0.246
7.5	0.389
10	0.524
12.5	0.689
15	0.816



to 25ml of liquid paraffin containing 0.5% w/v span 80 gently stirred for 10min at 60-70°c and 1000rpm ( w/o emulsion is formed) then it is cooled at 50 °c for 30min , washed with petroleum ether and dried at  $45^{\circ}\,c$ .

#### Post formulation parameters

- · Percentage yield
- Flow properties: Bulk density, Tapped density, Angle of repose
- Drug entrapment efficiency
- · Swelling study
- In vitro drug release
- In vitro drug release

#### **Results and Discussion**

#### Pre formulation studies

Preformulation studies like description, solubility and melting point for the drug were done and the results were explained in table 1.

#### Standard curve of sitagliptin in 0.1N HCl

Slope and linearity of the drug was calculated by plotting a graph of absorbance with concentration. Percentage of the drug absorbance was given in table 2 and calibration curve of Sitagliptin was shown in figure 1.

#### **Evaluation of flow properties of microspheres**

Preparation of the floating beads using different formulations is given in table 3. Evaluation of parameters like Bulk density Tapped density Carr's IndexAngle of repose( $\theta$ ) of Sitagliptin Microspheres with different formulation from Si1-Si9 was calculated and shown in table 4.

All formulation shows angle of repose in an excellent range from 27-29. These formed micro sponges were easily fit into final dosage form as capsule or tablet or any coated formulations.

### Percentage yield and percentage drug entrapment efficiency

The percentage yield and percentage drug entrapment efficiency of the sitagliptin microspheres prepared with different formulation of polymers Si1-Si9 was shown in table 5.

**Percentage yield and drug content:** It was observed that as the polymer ratio in the formulation increases, the product yield also increases. The low percentage yield in some formulations may be due to blocking of needle, adhesion of polymer solution to the magnetic bead and beads lost during the washing process. The percentage yield was found to be in the range of 80 to 88% for microspheres containing albumin and chitosan. The graphical representation of percentage yield and drug content of different formulation of sitagliptin microspheres were shown in figure 2 and 3.

**Drug entrapment efficiency:** The drug entrapment efficiency of the prepared beads increased progressively

Table 3: Floating beads formulation with different polymer ratios.

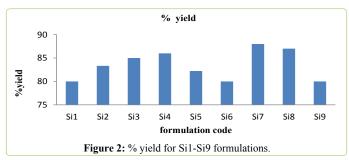
S.No.	Formulation code	Drug: Polymer ratio	Polymer ratio (Albumin: Chitosan
1	Si <sub>1</sub>	1:1	1:1
2	$\mathrm{Si}_2$	1:1.5	1:2
3	Si <sub>3</sub>	1:2	1:3
4	$\mathrm{Si}_4$	1:1.5	2:1
5	Si <sub>5</sub>	1:2	1:1
6	Si <sub>6</sub>	1:2.5	2:3
7	Si <sub>7</sub>	1:2	3:1
8	Si <sub>8</sub>	1:2.5	3:2
9	Si <sub>9</sub>	1:3	1:1

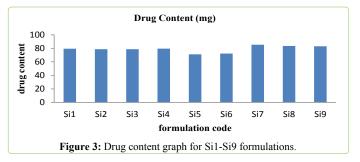
Table 4: Data for sitagliptin microspheres for micro particle analysis (Si1-Si9).

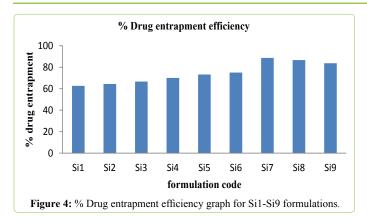
Formulation code	Bulk density (g/cc)	Tapped density (g/cc)	Carr's Index	Hausner Ratio	Angle of repose(θ)
Si1	$0.45 \pm 0.045$	$0.52 \pm 0.09$	$15.60 \pm 0.2$	$1.15\pm0.02$	$28.06 \pm 0.31$
Si2	$0.45 \pm 0.045$	$0.50\ \pm0.07$	$12.23 \pm 0.6$	$1.11 \pm 0.04$	$27.58 \pm 0.15$
Si3	$0.44 \pm 0.044$	$0.50 \pm 0.09$	$12.58 \pm 0.8$	$1.13 \pm 0.08$	$28.44 \pm 0.11$
Si4	$0.45 \pm 0.045$	$0.52 \pm 0.04$	$15.19 \pm 0.1$	$1.15 \pm 0.06$	$28.36 \pm 0.13$
Si5	$0.44 \pm 0.044$	$0.52 \pm 0.01$	$15.48 \pm 0.6$	$1.18 \pm 0.08$	$28.52 \pm 0.19$
Si6	$0.45 \pm 0.044$	$0.51 \pm 0.04$	$13.48 \pm 0.8$	$1.13 \pm 0.09$	$29.32 \pm 0.19$
Si7	$0.51 \pm 0.046$	$0.59 \pm 0.04$	$14.48 \pm 0.8$	$1.15 \pm 0.09$	$29.69 \pm 0.19$
Si8	$0.44 \pm 0.045$	$0.52 \pm 0.04$	$15.19 \pm 0.1$	$1.15 \pm 0.05$	$27.36 \pm 0.23$
Si9	$0.44 \pm 0.04$	$0.50 \pm 0.1$	$12.58 \pm 0.8$	$1.13 \pm 0.09$	$29.32 \pm 0.16$

**Table 5:** Percentage yield and percentage drug entrapment efficiency of the prepared Microspheres.

S.No.	Formulation code	% yield	Drug Content (mg)	% Drug entrapment efficiency
1	Si <sub>1</sub>	80	79.40	62.66
2	Si <sub>2</sub>	83.33	78.66	64.4
3	Si <sub>3</sub>	85	78.70	66.66
4	Si <sub>4</sub>	86	79.5	70
5	Si <sub>5</sub>	82.22	71.07	73.2
6	Si <sub>6</sub>	80	72.25	75
7	Si <sub>7</sub>	88	85.29	88.66
8	Si <sub>8</sub>	87	83.5	86.66
9	Si <sub>9</sub>	80	83.01	83.73







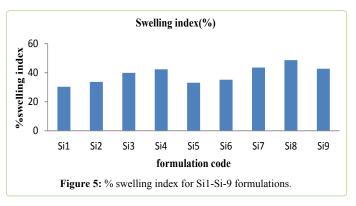


Table 6: Dissolution data for sitagliptin microspheres.

Time (hrs)	Cumulative Percent Drug Release (n = 3 ± SD)			
	Si1	Si2	Si3	
0	0	0	0	
2	$35.42 \pm 3.2$	$34.16 \pm 1.25$	$32.26 \pm 1.2$	
4	$45.55 \pm 1.21$	$47.01 \pm 1.34$	$43.15 \pm 7.34$	
6	$53.61 \pm 1.65$	$53.89 \pm 1.9$	$51.95 \pm 8.7$	
8	$62.16 \pm 3.47$	$60.72 \pm 1.30$	$60.12 \pm 2.8$	
10	$68.31 \pm 2.02$	$70.49 \pm 0.93$	$67.48 \pm 1.34$	
12	$75.6 \pm 1.25$	$78.89 \pm 1.56$	$75.43 \pm 1.65$	

Table 7: Dissolution data for sitagliptin microspheres.

Time (hrs)	Cumulative Percent Drug Release (n = 3 ± SD)			
( 0)	Si4	Si5	Si6	
0	0	0	0	
2	$33.24 \pm 1.8$	$34.59 \pm 2.2$	$32.15 \pm 0.9$	
4	$46.12 \pm 5.52$	$45.87 \pm 0.67$	$47.24 \pm 5.8$	
6	$55.23 \pm 5.3$	$52.03 \pm 7.17$	$51.02 \pm 3.06$	
8	$63.5 \pm 1.22$	$61.82 \pm 7.65$	$60.85 \pm 1.92$	
10	$72.145 \pm 1.48$	$67.22 \pm 4.19$	$69.52 \pm 1.35$	
12	$77.29 \pm 1.88$	$75.29 \pm 4.84$	$78.56 \pm 4.3$	

Table 8: Dissolution data of sitagliptin microspheres.

Time (hrs)	Cumulative Percent Drug Release (n = 3 ± SD)			
	Si7	Si8	Si9	
0	0	0	0	
2	$36.32 \pm 0.18$	$33.52 \pm 2.52$	$33.25 \pm 0.61$	
4	$51.62 \pm 0.63$	$42.83 \pm 4.51$	$47.31 \pm 0.62$	
6	$60.18 \pm 1.25$	$53.61 \pm 7.02$	$55.72 \pm 2.22$	
8	$68.42 \pm 0.15$	$62.58 \pm 7.59$	$64.32 \pm 3.83$	
10	$74.59 \pm 13$	$69.32 \pm 7.81$	$69.85 \pm 0.67$	
12	$83.91 \pm 3.16$	$76.25 \pm 1.89$	$74.45 \pm 3.21$	

with an increase in proportion of the respective polymers. Increase in the polymer concentration increases the viscosity of the dispersed phase. The particle size increases exponentially with viscosity. The higher viscosity of the polymer solution at the highest polymer concentration would be expected to decrease the diffusion of the drug into the external phase which would result in higher entrapment efficiency. The graphical representation of drug entrapment efficiency of different formulation of sitagliptin microspheres were shown in figure 4.

#### Swelling index

Swelling index is also proportional to the polymer concentration and SI varies from 30-48%. In these formulations Si4, Si7, Si8 and Si9 shows good swelling index and SI predicts prominent data regarding controlled release. The graphical representation of swelling index of different formulation of sitagliptin microspheres were shown in figure 5.

#### In vitro drug release

#### **Paremeters:**

USP type - I rotating basket

Dissolution Medium: 0.1N HCL

Volume: 900ml

Bowl temperature: 37 ± 0.5°C

RPM: 100rpm

Among all the formulations Si7 shows more sustained after 9 hour whereas all other shows optimum sustained action like Si7 but Si7 shows highest drug release at 12Hr, whereas remaining all other shows less percent of drug release so Si7 was optimized as best formulation. The cumulative percentage of drug release of different formulation of sitagliptin microspheres were given in tables 6-8 and the graphical representation of *in-vitro* drug release were shown in figures 6-8.

#### In vitro drug release kinetics

The Si7 formulation follows first order kinetics with R2 value of 0.9317 and also follows Higuchi model with an R2 value

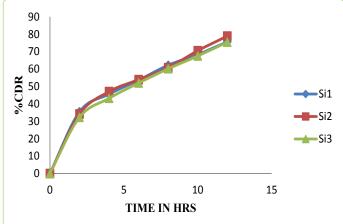


Figure 6: Dissolution profile of Sitagliptin Microspheres (Si1, Si2, Si3) formulations.

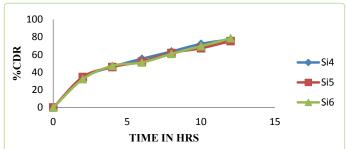


Figure 7: Dissolution profile of Sitagliptin Microspheres (Si4, Si5, Si6) formulations

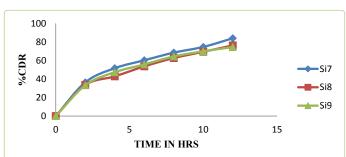
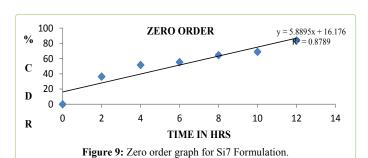
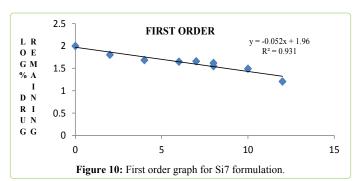
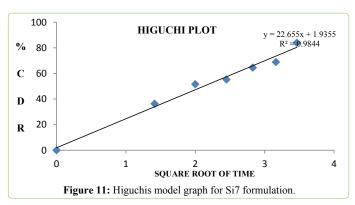
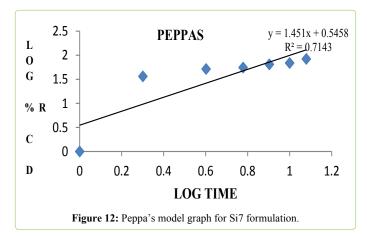


Figure 8: Dissolution profile of Sitagliptin Microspheres (Si7, Si8, Si9) formulations.









of 0.9844 and also follows non fickanian model of drug release. The graphical representation of release kinetics were shown in figures 9-12.

#### Conclusion

The present study has been a satisfactory attempt to formulate microsponges of Sitagliptin, a new anti-diabetic drug giving a controlled release of the drug. From the experimental results it can be concluded that,

- FT-IR study shows no significant shifting of the peaks therefore it confirms the short term stability of the drug in the beads.
- The overall curve fitting into various mathematical models was found to be on an average. The formulations Si7 best fitted into First order kinetic model and Higuchi model [1-10].

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